

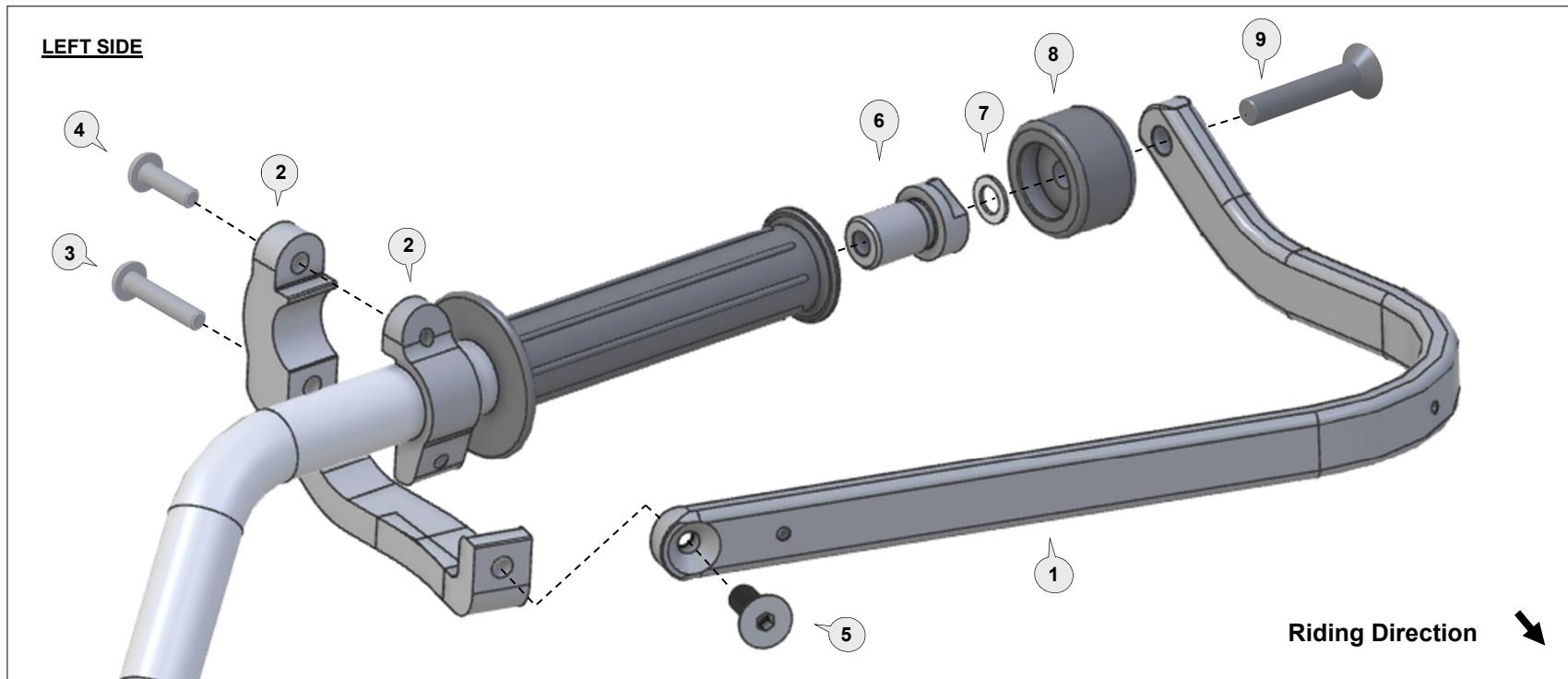


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FITTING INSTRUCTIONS
for...

- VOGE DS525X (2024-on)
- VOGE 300 Rally (2023-on)
- Voge DS800X Rally (2025-on)

Preparation: Remove original handguards and bar end weight, if fitted. Lever mounts to be moves outwards as much as possible. Be careful not pinching wires from the switch on the clutch side.



Installation:

- Loosely assemble the clamp (2) to the handlebar as per diagram.
- Attach the handguard backbone (1) with applicable parts to the handlebar end.
- Align the clamp (2) with the backbone end hole and insert screw (5).
- Position backbone so it is horizontal when viewed from the side.
- Tighten all bolts to the specified torque (over page) in the following order: (9), (5), (3) and (4) simultaneously to keep an even gap with the clamp saddle.

Bar Side View



1 Aluminium Bar 	2 Clamp Frame & Saddle 	3 Button Head Bolt 30mm 	4 Button Head Bolt 20mm 	5 Flat Head Bolt 20mm 	6 Threaded Insert 	7 Washer 
PN: BAR-V020 Pcs. 1 Left & 1 Right	PN: CFS-ADV-LR Pcs. 1 set	PN: M6X30BHCSZP Pcs. 2	PN: M6X20BHCSZP Pcs. 2	PN: M8X20FHCSZP Pcs. 2	PN: BESF2 Pcs. 2	PN: M8FW-SS Pcs. 2

8 Bar End Weight 	9 Flat Head Bolt 45mm 
PN: BEW35 Pcs. 2	PN: M8x45FHCSZP Pcs. 2

Recommended Torque Settings	
M6	10 Nm (7.4 lbf ft)
M8	28 Nm (20.65 lbf ft)

CAUTION:

Installation of the handguard is safety-relevant work and can be complicated. We recommend the installation be performed by a motorcycle service technician. Rideworx accepts no liability for damages caused by improper mounting. All screws, bolts and nuts, including all replacement hardware provided by Rideworx, should be tightened to the torque specified in the table. After the first 50km of riding check all screws, bolts and nuts are tightened to the correct torque. We recommend a medium strength liquid thread lock product on all fasteners.

WARNING:

It is important there is a working clearance (approx 3mm) between the throttle grip end and the handguard to ensure a free closing throttle. Check operation of all handlebar controls, specifically the throttle, front brake, kill switch and clutch to ensure they are operating correctly and are in accordance with the OEM specifications. Do not ride the motorcycle if any controls are not operating correctly. Check periodically that all bolts are tight. Please note that all Rideworx test fitment are done on stock motorcycles with factory standard handle bar, windscreens, etc. in their original positions.

Disclaimer:

A failure to follow these fitting instructions could cause serious injury, death or property damage. These handguards are intended solely for use with motorcycles/ATV/snowmobiles/scooters that have not been modified. They are not designed to prevent injury or death while riding or in an accident or crash. The user must ensure that all controls are free of the handguards every time that they ride. By installing and/or using this product you acknowledge that you accept these terms and have followed the fitting instructions.

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Email: info@barkbusters.net



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